



Owner's Manual



Model: GC340R



Thank you for purchasing your GC340R Scooter. We are honored you have chosen Golden Technologies for your mobility needs.

Model: GC340R – 3 wheel scooter

Standard Packing List:

One Piece Frame

Seat with Arms

Safety Flag

Front Basket

Off Board Charger

2 Mirrors

2 Keys



DISCLAIMER

We ask that you read this manual completely before operating your new GC340R. Golden Technologies, Inc. is not and cannot be held responsible for any damage or injury incurred due to improper or unsafe use of the Golden GC340R scooter. Golden Technologies, Inc. specifically disclaims responsibility for any bodily injury or property damage that may occur during any use that does not comply with applicable federal, state, or local laws or ordinances.

Intended Use: The intended use of the GC340R is to provide mobility to persons limited to a seated position that are capable of operating an electric scooter.

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I. INTRODUCTION

Congratulations on the purchase of your new GC340R scooter. The GC340R combines cutting edge technology with attractive designs that are also highly functional in today's world. We at Golden Technologies, Inc. know that you have chosen a scooter that will give you years of dependable operation and also will enhance the quality of your life by providing you with the mobility to experience an active daily lifestyle.

Even though your new GC340R is both user-friendly and designed for maximum maneuverability in even the tightest spaces, we ask that you please read, understand and follow all of the instructions and suggestions in this manual before you operate your GC340R for the first time. The safe use of your new scooter is very important to us.

If you feel that you do not understand the instructions and suggestions presented in this owner's manual, or if, for any reason, you do not feel capable of performing the activities necessary to assemble, disassemble, operate, or maintain your GC340R, please contact your local Golden Technologies, Inc. provider or call Golden Technologies, Inc. Technical Support Services at (800) 624-6374.

Golden Technologies, Inc. cannot be held responsible for personal injury or property damage resulting from the unsafe or the improper use of any of our personal mobility products. Also, Golden Technologies, Inc. cannot be held responsible for personal injury or property damage resulting from attempts to follow instructions, suggestions, and guidelines presented in this owner's manual.

Our Research and Development Department, our Quality Control Department, and our Engineering Department have used the latest product specifications and the latest product design information to manufacture your GC340R. Golden Technologies, Inc. reserves the right to implement changes into our product lines when those changes become desirable or necessary. If changes are implemented into our product line, there may be minor differences between the product you purchased and the illustrations and instructions in this owner's manual.

Please fill out and mail the enclosed warranty registration card. Registration is also available @ www.goldentech.com. We at Golden Technologies, Inc. would appreciate hearing about the dependability of your GC340R and about the convenience of mobility it has provided for you. We would also appreciate hearing about the service you received from your local Golden Technologies, Inc. provider or representative.

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For more information about our products and services or to send us your comments, please visit our website at www.goldentech.com

I. INTRODUCTION

Features and Benefits

Please read the Owner's Manual in its entirety for complete safety and operating instructions.

Control Panel:

Easy to read display features backlit battery gauge; two horn buttons; the key switch; and the white button that turns the headlight and tail-lights on and off.

Tiller:

Easy to use tiller offers infinite adjustment with its angle adjustment lever and can be adjusted without bending over.

Automatic Tiller Lock:

The tiller will automatically lock when folded down completely so that it does not swing from side to side during transport.

Headlight (and tail lights):

A standard feature, the headlight and taillights feature bright, long-lasting LED bulbs. The headlight is angle-adjustable.

Tie Downs:

The tie-downs are important for transportation. Two (2) tie downs are located on the front of the scooter, on each side of the front tire, and two (2) are located at the rear of the scooter on each side of the anti-tip wheels.

See IX. "TRANSPORTING YOUR GC340R on page 28.

Front Anti- Tippers:

A standard feature on every GC340R scooter for added safety while turning.

Off-board charger:

The charger port is located conveniently on the tiller behind a protective cover.

Delta Tiller handle:

Offers cushioned hand rests for comfort and dual throttle control levers for easy right or left hand use.

Adjustable Armrests:

Your GC340R scooter features width, height and angle adjustable armrests to find the most comfortable position as well as to make transfers easier.

Slide Seat Mechanism:

A standard feature, every GC340R scooter features a mechanism that allows the seat to slide forward or backward for easier access to the tiller and control panel and comfort.

Tires:

Every GC340R scooter comes with non-marking, non-scutting tires.



FIGURE 1. GC340R

Self-Locking Seat Swivel: A standard feature, every GC340R scooter seat can swivel to the left or right for easy transfers or to sit more comfortably at a table or desk by lifting the rotate lever. The seat can be locked at any 45° position by simply releasing the lever. The locking mechanism secures the seat to the seat post to ensure safety during transportation.

See IX. "TRANSPORTING YOUR GC340R on page 28.

Wrap Around Bumper:

A standard feature on every GC340R scooter to help protect the scooter's painted shrouds from front and side impacts.

Safety Flag:

A standard feature, every GC340R scooter features a vertical sewn pocket on the left-side of the seat back. This pocket allows for easy installation and removal of the safety flag. *Note: Safety flag not shown.*

I. INTRODUCTION

ACCESSORIES FOR THE GC340R SCOOTER:

A variety of accessories are available for your Golden GC340R Scooter*. Please contact your Authorized Golden Technologies Provider for more information or to order.

- Amputee Leg Supports
- Cane Holder Tube
- Cup Holder
- Forearm Crutch Holder
- Oxygen Tank Holder
- Quad Cane Holder
- Rear Basket
- Scooter Cover
- Walker Holder
- Lap Belt
- Cell Phone Holder
- Side Arm Bag
- Travel Case

*Some accessories require a mounting bracket or mounting clips. Please check with your provider to find out if the accessory you would like to order requires a mounting bracket or mounting clips.

Safety Guidelines

The symbols below are used in the owner's manual and/or on the product to identify warnings and to notify you of important safety information. Make sure you read and understand them completely.



WARNING! Indicate(s) a hazardous situation which, if not avoided, could result in death or serious injury. This icon is represented as a black symbol on a yellow triangle with a black border.



MANDATORY! Failure to perform mandatory actions can cause personal injury and/or equipment damage. This icon is represented as a white symbol on a blue dot with a white border.



PROHIBITED! Indicate(s) an action(s) that should not be performed under any circumstance. Failure to adhere can cause personal injury and/or equipment damage. This icon is represented as a black symbol with a red circle and red slash.

Safety Symbols

The symbols below identify warnings, mandatory actions, and prohibited actions. They can be found in the owner's manual and/or on the product. Make sure you understand all safety labels before operating the product. Do not remove safety labels from the product.



Read and follow the owner's manual!



Explosive conditions exist!



Indoor use only!



Use only AGM or Gel-Cell batteries!



Avoid transmitters!



Hot surface!



Pinch/Crush Hazard!



Do not place into trash!



Electrical hazard!



Corrosive chemicals inside battery!



Recycle



Do not use personal electronic devices!

II. SAFETY

Please use your Golden GC340R scooter often and allow it to expand the horizons of your daily life. The more mobility your Golden GC340R brings to you, the happier you will be, and the more satisfied we at Golden Technologies, Inc. will be! But as with all things, especially motor operated vehicles, observing a few rules and safety considerations will help ensure safe scooter operation. So please follow the rules below.

NOTICE Please remember that while on your Golden GC340R, you are a motorized pedestrian. You must observe and obey all pedestrian rules and regulations for the locale in which you are riding.

RULES FOR USE AND OTHER SAFETY CONSIDERATIONS



MANDATORY! Read completely and understand this owner's manual before assembling, operating, transporting, or disassembling your Golden GC340R.



WARNING **Always** operate your Golden GC340R with thought, care, and safety.

- **Always** come to a full stop before changing direction from forward to reverse or from reverse to forward.
- **Do not** operate your GC340R where you could not safely or legally walk.
- **Never** drive on the roadway, except when you must cross the street.
- **Always** cross streets at intersections and use crosswalks or the most direct route, making sure that your path is clear and that you are visible to motor traffic.
- **Never** drive your GC340R up or down a step or curb that is higher than the ground clearance to the transaxle/motor listed on the specifications page.
- **Never** back up or down a step or curb.
- **Do not** operate or store your scooter where it will be exposed to rain, snow, mist, and below freezing temperatures.
- **Do not** drive your GC340R on slippery, icy or salted surfaces.
- **Do not** climb ramps or curbs that exceed your scooter's capacity.
- **Always** approach curbs and inclines straight on.
- **Always** turn on your scooter's lights when operating near traffic, at night, and in any poorly lit area.
- **Always** be aware of and careful near mechanical pinch points especially when assembling and disassembling your scooter.
- **Never** sit on your GC340R when it is being transported.
- **Always** fasten down your GC340R securely with an approved tie-down system while transporting your scooter.
- **Never** operate your GC340R if it is not functioning properly.
- **Always** use caution when driving on soft or uneven surfaces such as grass, gravel. Also use caution on decks where there is no railing.
- **Never** operate your GC340R while you are under the influence of alcohol.
- **Do not** attempt to use your GC340R on an escalator. Always use an elevator.
- **Do not** carry passengers under any circumstances.
- **Do not** mount or dismount your Golden GC340R unless the brake is engaged.
- **Always** make sure that the key switch is set to "Off" before mounting or dismounting your scooter.
- **Do not** back your Golden GC340R down an incline or across an uneven surface.
- **Do not** turn your scooter suddenly at full speed.
- **Always** make sure the seat is locked in the forward position before operating your GC340R.

II. SAFETY

Your Golden GC340R is a battery-operated personal mobility vehicle. Please exercise caution and consideration when you are operating it. Driving your GC340R carefully and thoughtfully will help ensure your personal safety and the safety of other people.

NOTICE

Before learning to operate your GC340R, have your authorized Golden Technologies, Inc. provider determine if it is advisable for you to practice getting on and off your GC340R and operating it in the presence of an attendant.

BEFORE GETTING ON YOUR GC340R

- Check to be certain that the power is turned off. See section V. “Operation” in this manual. This will eliminate the possibility of accidentally activating the paddle controls and causing injury to yourself and/or others.
- Check to be certain that your GC340R’s brake handle is in the engaged position. See section VII. “Disassembly” in this manual.
- Flip up the armrests.



WARNING

When getting on or off your GC340R, keep your weight toward the middle of the deck. Putting most or all of your weight on the edge of the deck may cause an unstable condition.

GETTING ON YOUR GC340R

- Position the seat for safe and easy mounting. See section V. “Operation.”
- Return tiller to full upright position
- Carefully place one foot on the approximate center of the deck and seat yourself comfortably and securely on the seat.
- Fasten the lap belt, if your scooter is so equipped.
- Flip down the armrests.

GETTING OFF YOUR GC340R

- Make certain that the power is turned off and the key is removed.
- Return tiller to full upright position
- Flip up the armrests.
- Unfasten the lap belt.
- Carefully place one foot on the ground, transfer your weight to that leg, and slowly come to a standing position.
- Step away from the scooter.

MAXIMUM WEIGHT

Your GC340R has been rated to a maximum payload (operator and anything else being carried on the GC340R) of 400 pounds. Exceeding the maximum weight rating will void the warranty.



WARNING

Exceeding the maximum weight rating may result in injury to yourself and/or to others.

II. SAFETY



WARNING

Should you encounter a problem with the operation of your mobility device such as a mechanical or electrical problem immediately stop using the product. Disconnect the batteries then contact the provider from whom you purchased your mobility device for evaluation of the problem and repair if needed.

DRIVING ON INCLINES

- For maximum stability, lean forward in your GC340R's seat while proceeding up ramps, inclines, curbs, or any low rise. See figure 2.
- Drive with caution when attempting to negotiate any incline, even handicap access ramps.
- **Always** climb or descend an incline by driving straight up or straight down the face of the slope.
- **Do not** traverse or drive across the face of an incline in any direction. See figure 3.
- **Do not** attempt to negotiate an incline that is covered with snow, ice, cut or wet grass, leaves, or any other potentially hazardous material.
- **Do not** back down an incline.
- Try to keep your GC340R moving when climbing an incline. If you do come to a stop, restart and accelerate slowly and carefully.
- **Do not** try to descend or climb a slope whose gradient is greater than recommended.*



FIGURE 2. GOING UP AN INCLINE



FIGURE 3. TRAVERSING AN INCLINE

* Maximum recommended incline is 7.5°



WARNING

If, while you are driving down a slope, your scooter starts to move faster than you feel is safe, release the throttle control lever and allow your GC340R to come to a stop. When you feel that you again have control of your scooter, continue safely down the remainder of the slope.

DRIVING DOWN A DECLINE

- Lower the speed setting.
- Whenever it is safely possible, drive forward down any ramp, low rise, or incline.

Golden Technologies, Inc. does not recommend that you drive your scooter in reverse down any incline, ramp, curb, or low rise. Backing down any slope may create a very hazardous situation.

II. SAFETY

If it is necessary to back down a slope follow one of two procedures.

CAUTION

When using either of the following procedures to back down a slope, Golden Technologies, Inc. strongly advises that you have the assistance of another person.

Procedure 1 - Under Power

1. Set the key switch to the “Off” position. See section V. “Operation.”
2. Dismount your GC340R.
3. Set the key switch to the “On” position. See section V. “Operation.”
4. While standing alongside your scooter, carefully operate the controls at the lowest speed setting. See section V. “Operation.”
5. Slowly and carefully back your scooter down the incline.
6. Carefully remount your GC340R and resume normal operation.

Procedure 2 - Emergency (No Power)

1. Set the key switch to the “Off” position. See section V. “Operation.”
2. Dismount your GC340R.
3. Set the freewheel lever to “Disengaged.”
4. While standing alongside the scooter, carefully manually maneuver it down the slope.
5. When you have reached a level surface at the bottom of the slope, position the freewheel lever in the engaged position. See section VII. “Disassembly.”
6. Carefully remount your GC340R and resume normal operation.



WARNING

When your scooter is in freewheel mode, the brake is released. The weight of the scooter on a slope may cause you to lose control of the scooter. If you do not feel capable of manually controlling your scooter down the slope, request assistance or do not attempt to use this procedure.

Motor Braking System

Your scooter is equipped with a system that uses the motor to aid in braking. This Motor Brake system is designed to work when the key is in either the on position or the off position. When the key is in the on position, the freewheel is in the engaged position, and the scooter is under power, the motor will help slow down the scooter as soon as you take your hand off of the throttle lever.

When the key switch is in the off position and the freewheel lever is in the disengaged position, the motor brake system will keep you from pushing the scooter too fast (i.e. down a slope). You may notice this when pushing the scooter. The scooter will move freely until you reach a certain speed. You will then encounter some resistance as the motor brake system is activated.

MEDICATION

Always check with your physician to determine if any of the medications you are taking may affect your judgment and/or your ability to operate your GC340R. Also check with your physician concerning your physical ability to operate a scooter.



WARNING

Do not connect or allow anyone except an authorized Golden Technologies, Inc. representative to connect any electrical or mechanical device to your GC340R. Unauthorized accessories will void the warranty and may cause injury.

III. EMI/RFI

The rapid development of electronics, especially in the area of communications, has saturated our environment with electromagnetic (radio) waves that are emitted by television transmitters, cellular phones, citizen's band radios (CBs), amateur radios (ham radios), wireless computer links, microwave transmitters, paging transmitters, etc. These electromagnetic (EM) waves are invisible and increase in strength the closer one gets to the source of transmission. When these energy waves act upon electrical devices and cause them to malfunction or to function in an erratic or uncontrolled manner, they are referred to as Electromagnetic Interference (EMI) or Radio Frequency Interference (RFI).

EMI/RFI AND YOUR GC340R

All electrically powered vehicles, including scooters are susceptible to Electromagnetic Interference/Radio Frequency Interference (EMI/RFI). This interference could result in abnormal, unintended movement of your Golden GC340R.



WARNING

Unintended movement or brake release could cause an accident or injury.

The FDA has determined that each make and model of scooter can resist EMI/RFI to a certain level. The higher the level of resistance, the greater the degree of protection from EMI/RFI—measured in volts per meter (V/m). The FDA has also determined that current technology is capable of providing 20 V/m of resistance to EMI/RFI, which would provide useful protection against common sources of interference. This product has been tested and has passed at an immunity level of 20 V/m.



EMI/RFI RECOMMENDATIONS

PROHIBITED! Do not turn on or use hand-held personal electronic communication devices such as cellular phones, walkie-talkies, and CB radios while your scooter is turned on.

- Be aware of any nearby transmitters (radio, television, microwave, etc.) on your intended route and avoid operating your scooter close to any of those transmitters.
- Turn off the power if your GC340R is going to be in a stationary position for any length of time.
- Be aware that adding accessories or components or modifying your scooter may make it more susceptible to EMI/RFI.
- If unintended movement or brake release occurs, turn your scooter off as soon as it is safe to do so.
- Report all incidents of unintended movement or brake failure to Golden Technologies, Inc. Technical Service at (800) 624-6374.



WARNING

Turn off your scooter as soon as it is safely possible if unintended or uncontrollable motion occurs or if unintended brake release occurs.

IV. YOUR GOLDEN GC340R



FIGURE 4. YOUR GOLDEN GC340R

FOR YOUR RECORDS

Please fill in your GC340R's information below. This information will be useful in the event that you ever need to contact Golden Technologies, Inc. concerning your scooter.

Your GC340R

Model _____ Serial Number (under mat—right rear) _____

Date of Purchase _____ Body Color _____

Options _____

Place of Purchase _____

Name _____

Company _____

Address _____

Please remember to fill in and return your warranty registration card in the back of this manual.

IV. YOUR GOLDEN GC340R

Specifications	GC340R
Weight Capacity	400 lbs.
Drive Wheels	Rear
Maximum Speed	3.1 mph
Operating Range ¹	20.9 miles (U1) 25.4 miles (40AH)
Ground Clearance under deck	4.5"
Ground Clearance to transaxle/motor	2.5"
Turning Radius	41"
Battery Type	2-U1 (Standard) 2-40AH (Optional)
Colors	Red, Blue
Freewheel Mode	Yes
Electronic Speed Control	Yes
Electro-Mechanical Brakes	Yes
Charger	Off Board
Controller	90 Amp
Dimension:	
Length	45.5"
Width	23.5"
Height (ground to top of back of seat)	37" – 40"
Ground to Top of Seat	21.5" – 24.5"
Ground to Top of Deck	6"
Deck to Top of Seat	15.5" – 18.5"
Number of Seat Height Positions	4
Size of Increments	1"
Front Axle to Rear Axle	34.5"
Weight of Unit: (assembled)	176 lbs. (U1) 192 lbs. (40AH)
Base (with batteries)	104 lbs.
Seat (with Arms)	31.5 lbs.
Batteries	22 lbs. ea. (U1) 29 lbs. ea. (40AH)
Tires:	
Standard Tires	Solid, low profile
Front	9"
Rear	10.75"
Rear Anti-Tippers	3"
Front Anti- Tippers	3"

IV. YOUR GOLDEN GC340R

Specifications	GC340R
Standard Seat	
Slide Seat	Standard
Back Height – no headrest	18.5"
Back Height – with headrest	N/A
Width x Depth	18" x 16"
Color	Black Vinyl
Warranty	
Frame	Lifetime
Drive Train	2 Years
Electronics ²	2 Years
Batteries	1 Year

1. Battery range at 200 lbs., and will vary due to rider weight, drive surface, terrain, and battery type.
2. Electronics warranty excludes batteries.

Literature is current at time of printing. Golden Technologies reserves the right to make changes to the product or literature at any time.

V. OPERATION



FIGURE 5. CONTROL PANEL

CONTROLS

Speed Adjustment Dial

- The speed adjustment dial allows you to select the maximum top speed of your Golden GC340R. See figure 5.
- Turn the dial counterclockwise to operate your scooter at the lowest speed level.
- Turn the dial clockwise to increase the operational speed of your scooter.
- We recommend that you select a speed setting at which you feel comfortable, safe, and in control of your GC340R.

Key Switch

This switch turns the power on and off to your GC340R. See figure 5.

- Insert the key into the key switch.
- Turn the key 90 degrees clockwise to turn on your scooter's power.
- Turn the key back to the vertical position to turn off your scooter's power.

CAUTION

Always make certain that the key is removed from the key switch before getting on or off your Golden GC340R or before lowering the tiller completely.

V. OPERATION

Power Indicator LED

When the power to your GC340R is turned on, the Power Indicator LED (Light Emitting Diode) will light up. See figure 5 on page 16. This LED is used for diagnosing operational problems that may arise. Please see the Diagnostics section of this manual.

Horn Button

Press this button to sound the horn. See figure 5 on page 16.

Light Switch Button

This button operates your GC340R's lighting system. See figure 5 on page 16.

- Press the button once to turn on your scooter's lights.
- Press the button a second time to turn off the lights.

Delta Tiller Throttle Control Lever

The Delta Tiller enables you to use only one hand (either the right or left) to operate both the speed and the direction of the GC340R. This self-centering lever system controls your GC340R's speed (up to the maximum speed set by the speed adjustment dial) and its forward and reverse direction. See figure 5 on page 16.

To drive forward use either of the following:

- Use your right hand fingers to pull back on the right side of the throttle control lever.
- Use your left thumb to push the left side of the throttle control lever.

⚠ CAUTION

Always bring your GC340R to a full stop before changing direction from forward to reverse, or from reverse to forward.

To drive in reverse use either of the following:

- Use your left hand fingers to pull back on the left side of the throttle control lever.
- Use your right thumb to push the right side of the throttle control lever.

When the throttle control lever is completely released, it automatically returns to the center "stop" position and engages your scooter's brakes, bringing you to a complete stop. You will hear a "click" when the brake engages.

V. OPERATION

DC Voltage Meter

This meter (see figure 5 on page 16) shows the amount of voltage in your GC340R's batteries.

- Green indicates a full charge on the batteries.
- Yellow indicates caution and approximately a one-half charge of the batteries.
- Red indicates that the batteries have less than one-half of a charge remaining. See section X. "Care and Maintenance" for instruction concerning charging the batteries.

NOTICE

Your scooter will automatically turn itself off if the battery output falls to or below 17.5 VDC.

Finger Tip Tiller Adjustment Lever

The Tiller on your GC340R scooter employs a pneumatic piston to provide you with infinite tiller angle settings for your driving comfort.

- Use one hand to grasp a handgrip.
- Pull on the release lever and position the tiller at a comfortable and safe operating angle.
- Release the tiller adjustment lever. It will automatically lock the tiller at the selected angle.

CONTROL OPTIONS

Golden Technologies, Inc. has made provision for the individual needs and abilities of the operators of the Golden GC340R.

Your authorized Golden Technologies, Inc. provider can reverse the throttle control lever controls so that when you pull on the left side of the lever, your scooter will move in the forward direction, and when you pull on the right side of the lever your scooter will move in the reverse direction.

SEATING CONTROLS

Armrest Height Adjustment

To adjust the armrest height:

1. Loosen "Armrest Height Adjustment Knob" until you can move the armrest up or down. See figure 6.
2. Raise or lower the armrest to the desired position.
3. Tighten the armrest height adjustment knob to secure the armrest in place.
4. Repeat steps 1-3 for the opposite arm.

Armrest Width Adjustment

To adjust the armrest width:

1. Loosen "Armrest Width Adjustment Knob" until you can move the armrest in or out. See figure 7 on page 19.
2. Slide the armrest in or out to the desired width.
3. Tighten the armrest width adjustment knob to secure the armrest in place.
4. Repeat steps 1-3 for the opposite arm.



FIGURE 6. ARMREST HEIGHT

V. OPERATION

Seat Height Adjustment

To adjust the seat height:

1. Unlock the seat by lifting the seat rotate lever. See figure 4 on page 13.
2. Remove the seat by lifting the seat straight up.
3. Set the seat aside.
4. Remove the bolt, nut, and washer that hold the seat post in the seat pedestal. See figure 8.
5. Position the seat post at the desired height while aligning the holes in the seat post and the seat pedestal.
6. Reinstall and tighten the nut, bolt, and washer. The bolt must be installed from the back of the pedestal, with the nut and washer to the front of the scooter.
7. Place the seat back on the seat post, then push down to make sure the lock is engaged.



FIGURE 7. ARMREST WIDTH

Seat Rotation Lever

The seat can be rotated through 360° and locked at any 45° position.

1. Pull up on the seat rotation lever and rotate the seat to the desired position. See figure 4 on page 13.
2. Release the handle to lock the seat at any 45° position.

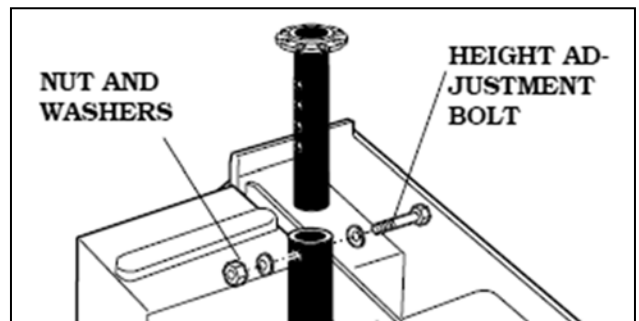


FIGURE 8. SEAT HEIGHT

Flip-up Armrests

Pull up on the end of either armrest to flip it up for easy transfer on and off your Golden GC340R. See figure 9.

Armrest Angle

To increase the armrest angle:

Turn the armrest angle screw counterclockwise. See figure 9.

To decrease the armrest angle:

Turn the armrest angle screw clockwise. See figure 9.

Repeat the process for the opposite arm.



FIGURE 9. FLIP-UP ARMRESTS

V. OPERATION

Freewheel Mode

Your Golden GC340R is equipped with a freewheel lever that can set your scooter in or out of freewheel mode. The freewheel lever engages your park brake.

To engage the brake and take your scooter out of freewheel mode:

Push the brake handle in the direction of “engage” on the label. See figure 10.

To disengage the brake and put your scooter in freewheel mode:

Push the brake handle in the direction of “disengage” on the label. See figure 11.

NOTICE

Pushing the scooter too quickly in freewheel will cause the motor to act as a generator causing the scooter to become difficult to push. Freewheel slowly.



FIGURE 10. FREEWHEEL LEVER (ENGAGED)



FIGURE 11. FREEWHEEL LEVER (DISENGAGED)



WARNING Do not sit on or attempt to move your GC340R unless the frame and rear carriage are securely engaged. Accidental separation of the frame from the rear carriage may occur and cause injury or damage.



WARNING

- Never set your GC340R in freewheel mode when it is on an incline.
- Never disengage the brake handle while you are operating your GC340R.
- Always make certain that your scooter brake is engaged before inserting the key into the key switch.

VI. RIDING YOUR GC340R

MOUNTING

⚠ CAUTION

For your first driving sessions, make certain that your Golden GC340R starts out on a level surface and that you will continue driving on a level surface.

To Get on Your GC340R

1. Stand behind your GC340R.
2. Make certain that the freewheel lever is in the engaged position.
See figure 10 on page 20.
3. Pull up on the seat rotate lever.
See figure 4 on page 13.
 - This lever is normally located on the right-hand side of the seat, but your GC340R may be configured to have the lever positioned on either side of the seat.
 - Once the lever is pulled up and held in the “up” position, the seat can be freely rotated.
 - Release the lever to lock the seat into one of the eight preset locking positions.
4. Make certain that the seat is positioned for safe and easy mounting.
5. Position yourself in the seat.
6. Use the seat rotate lever to position the seat so that it is locked in the fully forward direction.
7. Fasten your lap belt, if your GC340R is so equipped.
8. Place the key into the key switch.
9. Rotate the key to the “on” position. See figure 13.



FIGURE 12. OFF



FIGURE 13. ON

BASIC DRIVING

1. Make certain that you are seated safely and properly on your Golden GC340R.
2. Turn the speed control dial fully counterclockwise to its slowest setting.
3. Insert the key into the key switch—if you have not already done so.
4. Turn the key clockwise to the “On” position. See figure 13.
5. Place your hands on the handgrips.
 - If you wish to drive forward, pull back on the right side of the throttle control lever (or push the left side of the throttle control lever forward).
 - If you wish to drive in reverse, pull back the left side of the throttle control lever (or push the right side of the throttle control lever forward).
6. Pull or push on the throttle control lever to gently accelerate your GC340R.
7. Release the throttle control lever to allow your GC340R to come gently to a full stop.
8. Practice these two basic functions until you feel that you have control of your scooter.

VI. RIDING YOUR GC340R

Steering

Steering your Golden GC340R is easy and logical.

1. With both hands on the handgrips of the tiller (see figure 4 on page 13), turn the tiller to the right to travel to the right.
2. With both hands on the handgrips of the tiller (see figure 4 on page 13), turn the tiller to the left to travel to the left.
3. Make certain to maintain sufficient clearance when turning your scooter so that the rear wheels will clear any obstacle.



WARNING

Turning your scooter too sharply at too high a speed may create a situation where one of the rear wheels will leave the ground and the possibility of tipping the scooter. Avoid this danger at all times by decelerating and steering a wide arc around corners and obstacles.

Steering in a Tight Spot

If you must steer in a tight spot, such as entering a doorway or when turning around:

1. Bring your GC340R to a full stop.
2. Set speed at the lowest setting.
3. Turn the tiller to the direction in which you wish to drive.

For more information on dealing with obstacle and tight spots, see “Control Through Tight Spots” on the next page.

Steering in Reverse

Backing up your GC340R requires attention to what you are doing.

1. Use your right fingers to push the throttle control lever or use your left fingers to pull back on the throttle control lever. See figure 5 on page 16.
2. Turn the tiller to the left to drive in reverse to the left.
3. Turn the tiller to the right to drive in reverse to the right.

NOTICE

Your GC340R's speed in reverse is fifty percent of the speed set at the speed control dial.

VI. RIDING YOUR GC340R

CONTROL THROUGH TIGHT SPOTS

As you use your Golden GC340R to greatly increase your mobility, you will undoubtedly encounter some obstacles that will require practice to negotiate smoothly and safely. Below are some common obstacles that you may meet during the daily use of your scooter. Listed with those obstacles are some driving tips that should help you conquer those obstacles. Learn and follow those tips, and with surprising ease you will soon be in control of your GC340R as you maneuver it through doors, up and down ramps, up and over curbs, through grass and gravel, and up and down inclines.

Ramps

When proceeding up any ramp, curb, or incline:

- Lean forward in your seat to move your center of gravity forward for maximum stability and safety.

If the ramp has a switchback, good cornering ability is required.

- Maneuver your GC340R so that the front wheels take wide swings around the corners of the ramp.
- Doing this will allow your scooter's back wheels to follow a wide arc around the corner, staying clear of obstacles.

If you must stop your GC340R while driving up a ramp:

- Starting up again simply requires that you apply gentle and steady pressure to the throttle control lever.
- Accelerate gently after stopping on any incline.

Driving down a ramp:

- Keep your GC340R's speed control dial set fully counterclockwise at the slowest speed setting.
- If you must come to a stop, release the throttle control lever slowly and smoothly.

Curbs

- **Always** use caution when negotiating any curb.
- Go up or down a curb head on at a direct 90° angle.
- Approach and negotiate the curb so that both back wheels of your scooter go over the curb at the same time.
- **Never** negotiate inclines or curbs by traversing them. Doing so may cause the scooter to tip over.
- Go down a curb slowly to avoid a jarring bump. Use as little power as possible.

Grass and Gravel

Your Golden GC340R performs admirably on grass, gravel, and hills, but you must follow the operational parameters presented in this manual. Refer to the "Safety" section. If you are unsure about any situation, avoid it. Common sense is your best protection.

- Feel free to use your Golden GC340R on lawns or in park areas.
- Avoid long or high grass, which may wrap around your scooter's axles.
- Avoid loose gravel.

VII. DISASSEMBLY

REMOVING THE SEAT

NOTICE

Pinchless seat hinges are standard on all Golden GC340R scooters.

1. Remove the key.
2. Make sure that the scooter brake is engaged.
3. (Optional) Loosen the arm width adjustment knobs, and slide the arms off the scooter. This will reduce the seat weight, if you are not able to carry the seat with the armrests attached. See figure 14.
4. Pull up on the seat rotate lever. See figure 14.
5. Remove the seat by grasping it on both sides and lifting the seat straight up and out of the seat post. See figure 14.

Note: The seat can be folded for compact storing.



FIGURE 14. REMOVING THE SEAT



WARNING

If transporting your scooter on an outside lift, remove seat or make sure the seat lock mechanism is locked. Failure to do so could result in the seat coming loose and becoming airborne. This situation could cause problems for the traffic behind you and possibly result in an injury.

REMOVING THE REAR SHROUD

1. Unscrew the two shroud thumb screws.
2. Pull up on the sides of the shroud.
3. Lift the shroud up and off the scooter. See figure 15.



FIGURE 15. REMOVING THE REAR SHROUD

REMOVING THE BATTERIES

1. After removing the shroud, loosen the Velcro™ straps from around each battery. See figure 16.

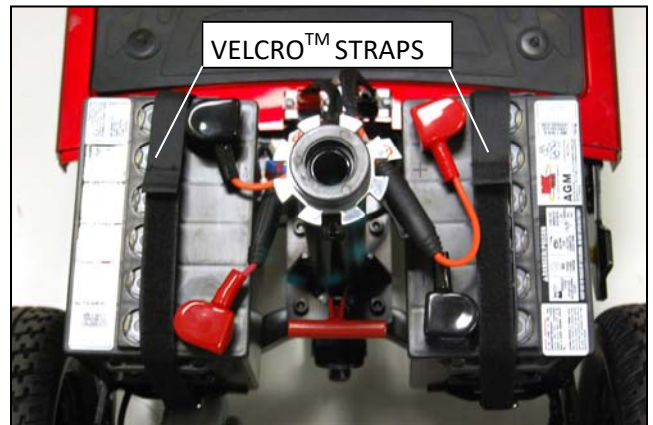


FIGURE 16. REMOVING THE BATTERIES

VII. DISASSEMBLY

2. Squeeze the locking ear on the connector and disconnect the batteries from the frame.
See Figure 17.
3. Remove the batteries one at a time.
4. Lower the tiller, which will automatically lock into place once lowered.

NOTICE The key must be removed from the key switch to fully lower the tiller. The tiller will only lock when it is in the center position.



FIGURE 17. BATTERY CONNECTORS



FIGURE 18. COMPLETELY DISASSEMBLED

VIII. ASSEMBLY

The GC340R scooters are easy to assemble. Make sure the key is out of the key switch before assembling your scooter.



WARNING! Pinch/Crush Hazard!

RAISING THE TILLER

1. Squeeze the tiller adjustment lever. See figure 19.
2. Raise the tiller.
3. Release the lever to lock the tiller.



FIGURE 19. RAISE THE TILLER

BATTERY INSTALLATION

1. Install the batteries onto the scooter.
2. Reconnect the batteries. See figure 17 on page 25.
3. Wrap a Velcro™ strap around each battery to secure them in place. See figure 20.

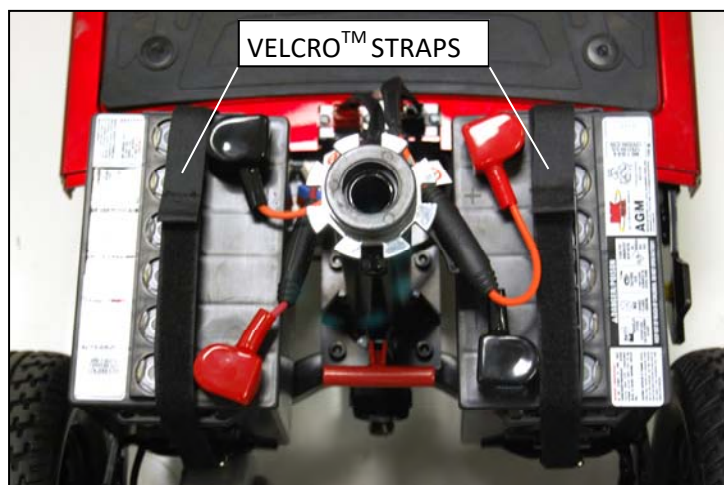


FIGURE 20. BATTERY INSTALLATION

INSTALL THE REAR SHROUD

1. Place the shroud over the batteries. See figure 21.
2. Align the front tabs with the tab openings on the deck of the scooter, push down to secure.
3. Tighten the two (2) thumb screws to secure the back of the rear shroud.

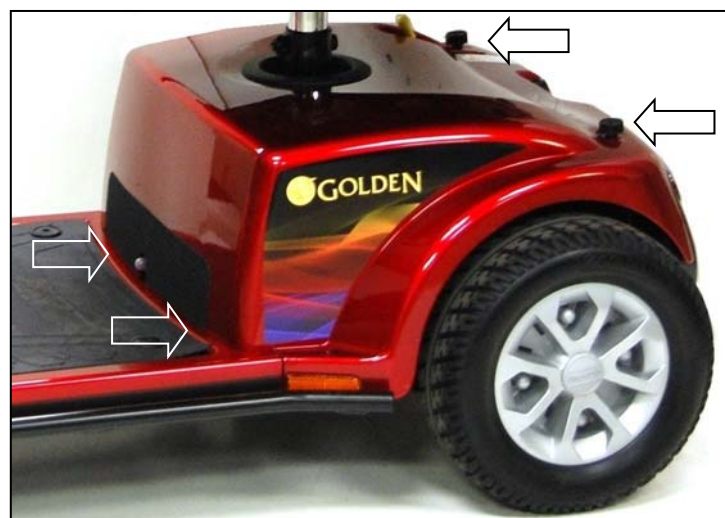


FIGURE 21. INSTALL THE REAR SHROUD

VIII. ASSEMBLY



WARNING

Do not sit on or attempt to move your GC340R unless the frame and rear carriage is securely engaged. Accidental separation of the frame from the rear carriage may occur and cause injury or damage.

REINSTALL THE SEAT

1. Make certain that the seat post is mounted in the seat post pedestal and adjusted to the desired height.
2. Lift the seat and position the seat swivel post into the seat post. See figure 22.
3. Push down on the seat to make certain that the seat swivel post is fully inserted and locked.



WARNING

Failing to assure proper installation of the seat could result in injury.

Your Golden GC340R is now successfully assembled.



FIGURE 22. REINSTALL THE SEAT

NOTICE

If you removed the seat arms to reduce the weight of the seat, you must perform the next step.

REINSTALL THE ARMRESTS

1. Insert the right arm into the arm bracket.
2. Tighten the right arm bracket adjustment knob.
3. Insert the left arm into the arm bracket.
4. Tighten the left arm bracket adjustment knob.

IX. TRANSPORTING YOUR GC340R



FIGURE 23. GC340R

NOTICE

All Golden GC340R scooters shown above can be equipped with docking devices for loading onto a vehicle by means of a mechanical lift or hoist. Contact your Golden Technologies, Inc. provider for more information concerning docking devices and scooter lift devices.

To Transport Your GC340R:

- Disassemble or fold down the seat and tiller (see section VII. “Disassembly”) as close as possible to the loading area of the vehicle to be used for transporting your scooter.
- The degree to which you disassemble your GC340R or fold the seat and tiller depends on the size and shape of the cargo area of the transporting vehicle.
- Moving blankets or other forms of padding may be used to protect your GC340R during transportation.

CAUTION

- **Do not** lift your GC340R by its plastic body parts or tiller. Breakage of these parts is not covered by the warranty.
- **Do not** use the tires or wheels to lift the rear carriage. The carriage may rotate and cause injury or damage.



WARNING

If your scooter and its components are not properly and securely stowed during transportation, the scooter or the components may move or become airborne and cause injury or damage. Remove the basket for transit.



WARNING

Never sit on your GC340R when it is being transported. Always fasten down your GC340R securely with an approved tie-down system supplied by your lift manufacturer while transporting your scooter.



WARNING

If transporting your scooter on an outside lift, remove seat or make sure the seat lock mechanism is engaged. See “REINSTALL THE SEAT” on page 27. Failure to do so could result in the seat coming loose and becoming airborne. This situation could cause problems for the traffic behind you and possibly result in an injury.

X. CARE AND MAINTENANCE

ROUTINE MAINTENANCE

Your scooter requires a minimal amount of care and maintenance. If you do not feel confident in your ability to perform the maintenance listed below, you can schedule an inspection and maintenance with your provider.

- ✓ Make sure your batteries are fully charged daily. See “Battery Charging”.
- ✓ Regularly inspect your scooter’s tires for signs of wear.
- ✓ Regularly inspect all exposed harnessing and connections for wear, damage, and corrosion. Have your provider repair or replace any damaged harness or connector.
- ✓ Periodically check all fasteners for tightness, wear, and corrosion. If any of these are present, turn off the scooter and contact your provider.



WARNING

Be careful of pinch points and sharp metal parts (wear gloves).

- ✓ Keep all the electrical components (charger, console panel, and electronics) free from moisture. If any of these items do become exposed to moisture, let them dry thoroughly before attempting to operate your scooter again.
- ✓ All bearings are permanently lubricated and sealed. No additional lubrication is required.

LIGHT BULB REPLACEMENT

Your scooter’s taillights employ light bulbs, which may require replacement. Replace bulbs as necessary.



WARNING

Taillight bulbs MUST be replaced with 24 volt / 5-watt bulbs only!

CLEANING YOUR GC340R

Tires

- Clean the tires with ordinary kitchen-type cleaners and a damp cloth.
- Do not use solvents on the tires. Solvents can cause the tire material to break down or become too soft.

Body

- The body (rear shroud, tiller shroud, deck shroud) of your Golden GC340R is formed ABS plastic and coated with a durable automotive-type finish.
- Use cool water mixed with a mild soap to remove dirt and oils.
- Use a nonabrasive car wax on the ABS body parts.
- Buff by hand with a soft cloth.

Seat

Vinyl Seat:

- Clean with a mild soap or mild detergent and a damp cloth.

Removable Floor Mat

- Spray clean with an automotive-type wand after the floor mat has been removed from the scooter.
- The floor mat snaps into place on the scooter floor. Simply pull up on the floor mat to remove it.



Do not use excess water or pressure when cleaning your scooter.

- **Never** take your scooter through a car wash.
- **Never** use a high pressure hose to wash your scooter.

X. CARE AND MAINTENANCE

IMPORTANT! New batteries **MUST** be fully charged prior to the initial use of your scooter. **Charge new batteries for 12 hours even if the battery gauge already shows a full charge. This is to condition your new batteries for maximum performance.**



WARNING! Corrosive chemicals contained inside the battery.
Explosive battery conditions exist.



WARNING! Charger surface can become HOT.
Electrical hazard!

BATTERIES AND CHARGING

Battery maintenance is the most important part of maintaining your scooter. Keeping the batteries fully charged helps to extend battery life. Use the following guidelines to help keep your batteries in optimum condition.

- For daily use, keep batteries fully charged. We recommend that you plug in the off-board charger after each use and charge 6-8 hours.
- If you are not going to use the scooter for more than a week, **fully charge** the batteries and then disconnect them from the scooter. See figure 17 on page 25.

To Charge the Batteries:

The charger for all GC340R models is an off-board charger. To charge the batteries, plug the charger into the charger port on the tiller. See figure 24.



FIGURE 24. CHARGER PORT

Battery Maintenance



MANDATORY! Use only AGM or GEL-cell SLA deep-cycle batteries for operating Golden GC340R scooters.

- These batteries are maintenance free.
- There is no danger of spillage or leakage, so these batteries are safely transportable on air craft, busses, trains, etc.
Note: Check with your carrier for their specific rules prior to transport.
- By following the procedures set out in this manual, you can expect extended life from your Golden GC340R's batteries.

If the battery terminals become corroded:

- Corrosion can cause a poor electrical connection and operational problems.
- Clean corroded battery terminals with a stiff brush and a mix of baking soda and water.

Battery Cable Installation

If it becomes necessary to install new batteries, you may need to change each battery harness. See figure 25. Use a machine screw, a flat washers, a second flat washer, split washer, and a nut to attach the red cable ring terminal to the positive (+) battery terminal. Use a machine screw, a flat washers, a second flat washers, split washer, and a nut to attach the black cable ring terminal to the negative (-) battery terminal.

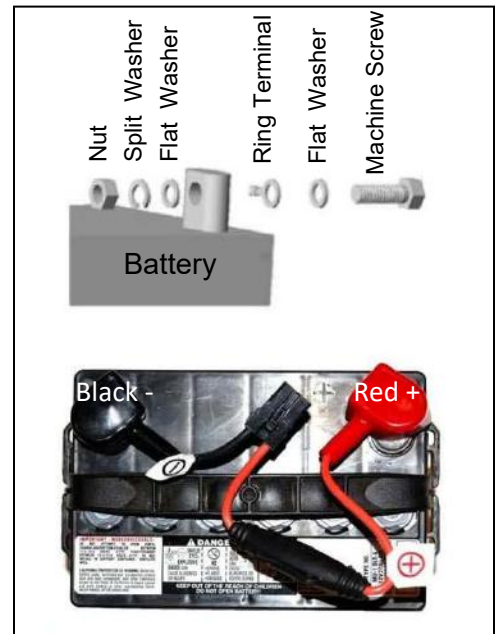


FIGURE 25. BATTERY HARNESS

X. CARE AND MAINTENANCE

IF YOUR GC340R DOES NOT OPERATE AND DOES NOT FLASH/BEEP A CODE

- Make certain that the freewheel lever is set to the engaged position. See page 20.
- Check the main circuit breaker. If necessary, reset the circuit breaker.
- Make certain that the speed adjustment dial is at the desired setting.
- Make certain that the key switch is set to the “On” position.

If none of the above procedures solve the problem, contact your authorized Golden Technologies, Inc. provider.

MAIN CIRCUIT BREAKER

The 50-amp main circuit breaker reset button is located under the seat on the front of the rear shroud panel. See figure 26.



WARNING! Do not attempt electrical repairs. Consult Golden Technologies, Inc. or your authorized Golden Technologies, Inc. provider.

If, for no apparent reason, your GC340R stops operating, the main circuit breaker may have tripped.

Possible causes for the main circuit breaker to trip:

- If your scooter is equipped with pneumatic tires, low tire pressure can cause the motor to overload and trip the main circuit breaker.
- Driving up a long, steep hill.
- Driving over a curb.
- Run-down batteries.
- Exceeding the maximum weight limit of the scooter.

As you operate your GC340R, battery voltages go down and battery current must rise to satisfy the demands of the motor and of other electrical devices operating on your scooter. This can cause a heavy current draw that will trip the main circuit breaker.

Remedy:

- Recharge your GC340R's batteries. See “Charger and Batteries” in this section of this manual.
- If the problem continues, have your authorized Golden Technologies, Inc. provider load test the batteries.
- If the batteries are good, the charger may be the problem. Consult your authorized Golden Technologies, Inc. provider.

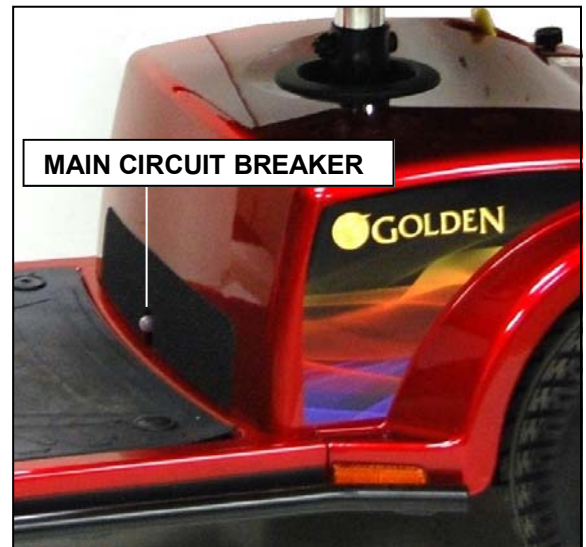


FIGURE 26. MAIN CIRCUIT BREAKER

X. CARE AND MAINTENANCE

Resetting the Main Circuit Breaker

1. If the main circuit breaker trips as a result of run-down batteries or because of a temporary overload, reset the circuit breaker:
2. Wait ten minutes or so for the motor control board to return to the normal operating temperature range.
3. Make certain that the key switch is set to the “Off” position.
4. Press in on the main circuit breaker reset button. See figure 26 on page 31.

CAUTION

If the main circuit breaker continues to trip, there is probably an underlying electrical fault that needs attention.

- Contact your authorized Golden Technologies, Inc. provider.

Do not keep resetting the main circuit breaker without correcting the underlying electrical problem.

DIAGNOSTICS

The diagnostics feature of your Golden GC340R's microprocessor based motor control board functions as follows:

- Any fault condition on the controller or on an associated system will cause the power indicator LED to flash and the horn to beep.
- The flashing of the LED occurs and the beeping of the horn occurs as one flash/beep or a series of flashes/beeps separated by a two- second pause.
- The number of flashes/beeps in each series is referred to as the “Flash/Beep Code.”
- The flash/beep code indicates the nature of the condition or fault.

THE FLASH/BEEP CODES

1 Flash/Beep

- Indicates that the battery voltage (with the throttle control lever in the neutral position) is below 19 volts.
- The batteries need to be charged.
- Your GC340R will continue to operate at reduced speeds until the voltage falls to 17.5 volts.
- As the voltage drops you will experience a power loss.

Remedy: Charge your GC340R's batteries. See “Batteries and Charging” in this section.

2 Flashes/Beeps

- Indicates that the battery voltage has dropped to 17.5 volts.
- At this voltage your scooter will cease operation.
- If you have charged the batteries and the condition continues, one or both of the scooter's batteries may be at fault.
- The continuance of this condition after you have charged your GC340R's batteries may also indicate a problem with the battery charger.

X. CARE AND MAINTENANCE

3 Flashes/Beeps

Consult your authorized Golden Technologies, Inc. provider.

4 Flashes/Beeps

- Indicates that the motor control board is overloaded and overheated.
- An overload can occur if you have been driving your GC340R for an extended period of time up an incline that is steeper than the recommended grade (see “Driving on Inclines” on page 10).
- An overload can occur if your GC340R is carrying a payload that is higher than the recommended weight capacity. See “Specifications” on page 14 for your GC340R model weight capacity.
- If your scooter is equipped with pneumatic tires and they are under inflated, an overload can also occur. Under inflated tires cause the motor to draw large amounts of current. This high draw overheats the motor control board.
- Your scooter will not operate until the motor control board cools back to its operational temperature range.

Remedy:

- Turn off your GC340R’s key switch and allow the scooter to sit for 10 minutes.
- Check the tire pressure.
- Have your authorized Golden Technologies, Inc. provider perform a battery load test.

5 Flashes/Beeps

- Indicates a brake problem.
- The freewheel lever may be in the disengaged position. See page 20.
- The brake or the brake wiring may be damaged.
- For safety reason, your scooter was designed to cease operation until the problem is corrected.

Remedy:

- Make certain that the freewheel lever is in the engaged position. See page 20.
- Turn the key switch to the “Off” position to stop the flash/beep code.
- Set the freewheel lever to the “engaged” position.
- Turn the key back to the “On” position.
- If the above remedies do not solve the problem, contact your authorized Golden Technologies, Inc. provider.

6 Flashes/Beeps

- Indicates that the throttle control lever was not in the neutral position when the key switch was turned to the “On” position.
- May indicate that the throttle control lever is out of adjustment.

Remedy:

- Turn the key switch to the “Off position.
- Make certain that the throttle control lever is in the neutral position.
- Turn the key switch to the “On” position.
- If the above procedure does not solve the problem, contact your authorized Golden Technologies, Inc. provider.

X. CARE AND MAINTENANCE

7 Flashes/Beeps

- Indicates a problem with the throttle control lever.
- May also indicate a problem with the potentiometer (speed control).
- Your scooter will not operate until the problem is corrected.

Remedy:

- Make certain that all electrical connectors are firmly and correctly joined.
- If the connectors are all firmly joined and the problem is not solved, contact your authorized Golden Technologies, Inc. provider.

8 Flashes/Beeps

- Indicates a motor voltage problem.
- Your scooter will not operate until the problem is corrected.

Remedy: Contact your authorized Golden Technologies, Inc. provider.

9 Flashes/Beeps

- Indicates other internal errors or faults.
- Your scooter will not operate until the problem is corrected.

Remedy: Contact your authorized Golden Technologies, Inc. provider.

NOTICE

FOR YOUR CONVENIENCE, THESE DIAGNOSTIC FLASH/BEEP CODES ALONG WITH THE SERIAL NUMBER OF YOUR SCOOTER CAN BE FOUND UNDER THE FLOOR MAT. THIS WILL ALLOW YOU TO ACCESS THIS IMPORTANT SERVICE INFORMATION AT ANY TIME. IF POSSIBLE, PLEASE REFER TO THIS INFORMATION BEFORE CONTACTING YOUR AUTHORIZED GOLDEN TECHNOLOGIES, INC. PROVIDER.

XI. WARRANTY



Consumer Limited Warranty *Scooters*

Golden Technologies has provided information throughout the owner's manual in regards to proper usage and care of your scooter. Failure to adhere to this information will void the warranty of the scooter, it's parts and the batteries supplied by Golden Technologies.

The following warranty is granted only to the INITIAL Consumer who has purchased our product and commences on the Date of Purchase by the Consumer from an Authorized Golden Technologies' Provider. The Consumer must have a warranty registration card filed with Golden Technologies to receive service.

The warranty covers the following scooter model unless otherwise noted:

- ◆ GC340R

Lifetime Limited Warranty:

For the life of the scooter, from the date of purchase from an authorized Golden Technologies' dealer, in the event of defective materials or workmanship, Golden Technologies will repair or replace at our option any of the following structural frame components found to be defective by an authorized Golden Technologies representative:

- ◆ Steel Frame
- ◆ Tiller Frame
- ◆ Seat Post
- ◆ Frame Welds
- ◆ Front Fork

Two-Year Warranty:

For the period of two years from the date of purchase, in the event of defective materials or workmanship, Golden Technologies will repair or replace at our option with any new or reconditioned components any of the following drive train components found to be defective by an authorized Golden Technologies representative:

- ◆ Transaxle
- ◆ Motor/Brake Assembly (electrical function only)

Note: An increase in operating noise of the transaxle DOES NOT constitute a defect. With normal wear and tear, operating noise is expected to increase.

For the period of two years from the date of purchase, in the event of defective materials or workmanship, Golden Technologies will repair or replace at our option any of the following electronic assemblies found to be defective by an authorized Golden Technologies representative:

- ◆ Electronic Controller
- ◆ Dash Assembly
- ◆ Wire Harness(es)
- ◆ Battery Charger
- ◆ Potentiometer Assembly

Note: While charging batteries, it is normal for the battery charger to heat up. Heat coming from the battery charger does not constitute a defect.

One-Year Limited Warranty

For the period of one year from the date of purchase, in the event of defective materials or workmanship, Golden Technologies will replace the **batteries supplied by Golden Technologies** if found to be defective by an authorized Golden Technologies representative.

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XI. WARRANTY



Consumer Limited Warranty Scooters (continued)

One-Year Limited Warranty:

For the period of one year from the date of purchase, in the event of defective materials or workmanship, Golden Technologies will repair or replace at our option any of the following parts found to be defective by an authorized Golden Technologies representative:

- | | | |
|-------------------------|---------------------|----------------------|
| ◆ Bearings | ◆ Rubber Components | ◆ Plastic Components |
| ◆ Bushings | (excludes tires) | (excludes body) |
| ◆ Seat Swivel Mechanism | ◆ Armrests | |

Items not listed are covered at the discretion of Golden Technologies. Any accessories, standard or optional, supplied by Golden Technologies, are covered for a period of one year from the date of purchase with the particular unit.

Warranty Exclusions:

Golden Technologies does not provide warranty on any of the following items which may require replacement due to the normal wear and tear of day to day usage:

- | | | |
|-----------------------|-----------------|--------------|
| ◆ Tires and Tubes | ◆ Motor Brushes | ◆ Brake Pads |
| ◆ ABS Plastic Shrouds | ◆ Bulbs/Fuses | ◆ Upholstery |
| ◆ Armrest Pads | | |

This warranty also excludes the following:

- ◆ Loss or theft of components (ie: keys, baskets, etc.)
- ◆ Damage caused by:
 - Battery fluid spillage or leakage
 - Abuse, misuse, accident or negligence.
 - Improper operation, maintenance or storage.
 - Commercial use or use other than normal.
 - Repairs and/or modifications made to any part without the specific consent of Golden Technologies.
 - Exceeding the specified weight capacity of the unit.
 - Accessories other than those supplied or approved by Golden Technologies.
 - Failure to adhere to the product instructions
 - Acts of Nature, such as lightning strikes, earthquakes, etc.....
 - Circumstances beyond the control of Golden Technologies.

◆ ANY PARTS ALTERED OR REPAIRED BY UNAUTHORIZED PERSON.

Warranty Service:

Warranty Service must be performed by an authorized Golden Technologies representative. Golden Technologies reserves the right to replace warranted part(s) with refurbished or new part(s) at our discretion. All labor charges, service calls, transportation costs or any other charge(s) associated with the installation of any warranted part(s) are the responsibility of the consumer. Warranty is for the replacement of the parts only and does not include freight for the replacement parts. Consumers are not to return any item(s) to Golden Technologies without prior written authorization. Any damages incurred while warranted part(s) are in transport are the sole responsibility of the consumer.

There is no other express warranty.

Implied warranties, including those of merchantability and fitness for a particular purpose are excluded. Liabilities for consequential damages are excluded. This warranty gives you specific rights and you may also have other rights which may vary from state to state.

Register Now To Lock In Your Warranty and Receive Important Product Updates

SERIAL NUMBER

Most Lift Chairs Have On Controller Wire or Back Rail of the Metal Frame
Most Scooters & Powerchairs On Seat Post, Under/On Battery, or Under Carpet

[illegible]**PRODUCT MODEL NUMBER**

Most Scooters with G (GA, GB, GC, GL, GR, etc) Most Powerchairs with GP

[illegible]

PURCHASE DATE

FIRST NAME

[illegible]

LAST NAME

[illegible]

ADDRESS

[illegible]

ADDRESS LINE 2

[illegible]

CITY

[illegible]

STATE / PROVINCE ZIP / POSTAL CODE

E-MAIL ADDRESS

[illegible]**PROVIDER NAME**[illegible]**PROVIDER'S ADDRESS**[illegible]

ADDRESS LINE 2

[illegible]

CITY

[illegible]

STATE / PROVINCE

ZIP / POSTAL CODE

[illegible]

COUNTRY

[illegible]

Product comments:

Product comments:
<div> <div>Rate Provider Experience (Circle One - 1 Bad, 5 Great)</div> <div> <div>1</div> <div>2</div> <div>3</div> <div>4</div> <div>5</div> </div> </div>

Fold Here First

Place
Stamp
Here

Golden Technologies
401 Bridge St.
Old Forge, PA 18518

Fold Here Second



Model: GC340R



401 Bridge Street
Old Forge, PA 18518
Tel: 800-624-6374
Fax: 800-628-5165
www.goldentech.com